



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB T102019-PO
Job Sheet 189273



Part No: RB T102019-PO

Job Qty: 10 pcs

Part Name: Rigging Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/22/19

Job Tracking No:

Due Date: 2/8/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RB T102019 Rev.3 IPP Rev. E 18.11.01 New issue DP Verify DD/IPP Rev. B 19.01.16 drawing revision
DP Verify DD

Ship Via:

Bill of Materials



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632 - 5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S149844



Part: RB T102019

Job No: 189273

Serial No/Batch: S149844

Revision: E

Inspector:

Exp Date:

Instructions:

Date: 01/31/19

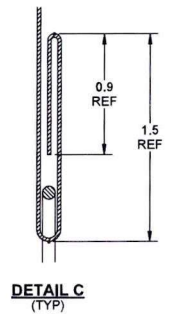
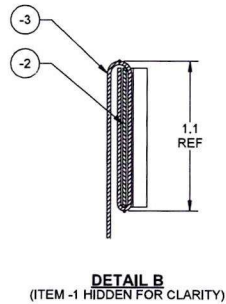
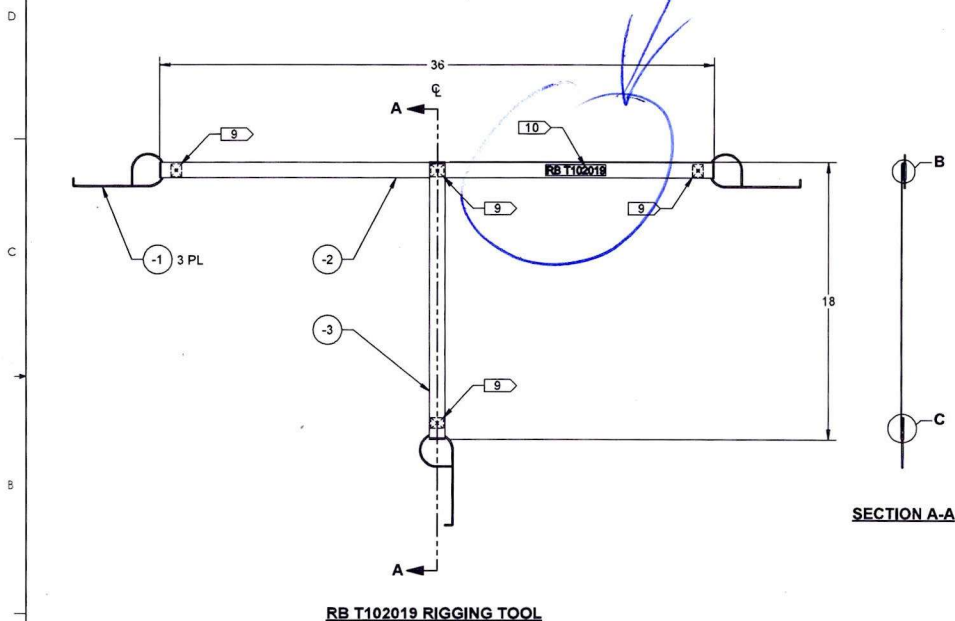
Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
100	Purchasing	10 pcs	2/8/19	2/8/19	0.00	0.00	Purchasing - 1		JAN 31 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	10 pcs	2/8/19	2/8/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		JAN 31 2019
120	QC 6	10 pcs	2/8/19	2/8/19	0.00	0.00	QC 6 - 38		38
							QC 6 - 42		9-89
							QC 6 - 9		
							QC 6 - 68		
130	Small Fab - 2 - B4B	10 pcs	2/8/19	2/8/19	0.00	0.00	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		ALL
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
140	QC 5	10 pcs	2/8/19	2/8/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		DAS
							QC 5 - 68		FEB 14 2019
							QC 5 - 9		68
							QC 5 - 50		9-89
							QC 5 - 30		
150	Packaging 3-1 - Stock - B4B	10 pcs	2/8/19	2/8/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		DAS
							Packaging 3 - 5 - B4B		28
160	QC 21 - FG	10 pcs	2/8/19	2/8/19	0.00	0.00	QC 21 - FG - 21		DAS
									21
									FEB 15 2019
Part Op 100 - 1-Issue P/O: 042389. MANUFACTURE RB T102019 AS PER DWG Supplier: TULMAR 2-DART to supply RB Descriptions: T102019-1 rigging pins. 3 per assembly. 3-Certificate of conformity is required 110 - Certificate of Conformity is required 130 - Re-identify as required. x 10 pins 24 Jan 2019.									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
RB T102019-1	Rigging Pin	30 pcs (3 ea)	100-Purchasing	5147194					
RB T102019P	Rigging Tool	10 pcs (1 ea)	100-Purchasing	5149839					

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB T102019-1	30	0	0
	RB T102019P	10	2	0
Part Specifications				
Specifications could not be found.				

Plex 1/22/19 10:52 AM dart.lacelle.linda

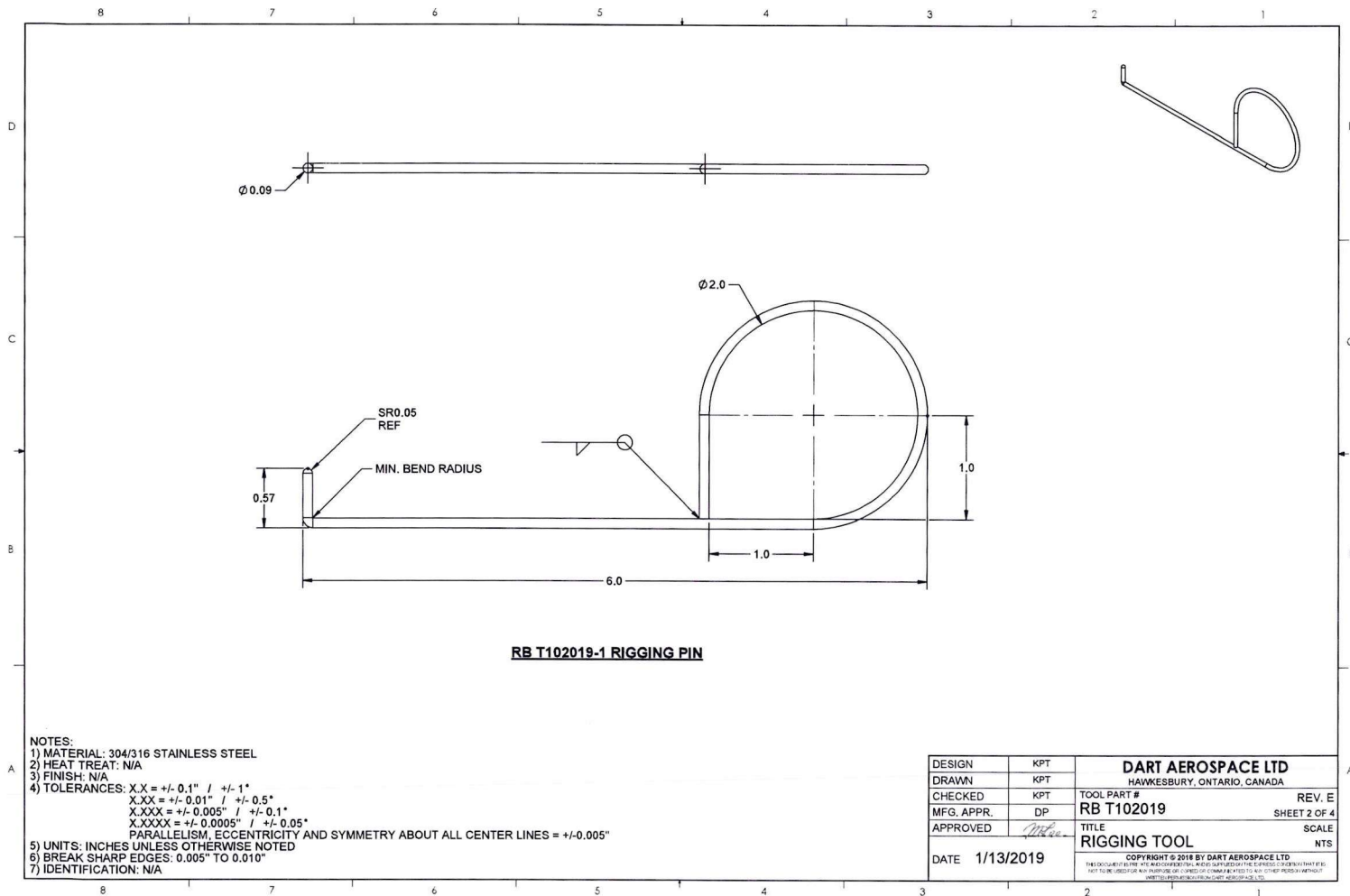
Plt this is not on the parts see within below

ITEM #	QTY	PART #	PART TITLE
-1	3	RB T102019-1	RIGGING PIN
-2	1	RB T102019-2	LONG WEBBING
-3	1	RB T102019-3	SHORT WEBBING



- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X = +/- .1"
XX = +/- 0.5"
XXX = +/- 0.25"
UNLESS OTHERWISE NOTED
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A
 - 8) ASSEMBLE AS SHOWN
 - 9) X-BOX STITCH ITEMS -2 AND -3 AS SHOWN
 - 10) IDENTIFICATION: SEW A WHITE FABRIC LABEL ONTO ITEM -2 APPROXIMATELY AS SHOWN. THE LABEL MUST INCLUDE: DART AEROSPACE LTD. AND P/N RB T102019

UPDATED DRAWING TEMPLATE			
ADDED ITEM -2, ADDED X-BOX STITCH LOCATIONS			
E	-1 MATERIAL WAS 316 S.SS FILLER ROD IS 304/316 STAINLESS STEEL. DIM WAS 0.32 IS 0.57.	19-501	KPT
	-3 ADDED MATERIAL RED NYLON FABRIC WEBBING. PART NAME WAS WEBBING RED IS SHORT WEBBING		
3	CH'D TO SHEET METAL TOLERANCE.	N/A	JAG
2A	CH'D TITLEBLOCK & REVISION BLOCK.	N/A	RW
2	CH'D TOOL LABEL FROM 1/4 TO 1/2 HT.	N/A	N/A
1	ADDED BETTER DETAILS AND DIM.	N/A	N/A
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	KPT		
MFG. APPR.	DP		
APPROVED	<i>[Signature]</i>	TOOL PART # RB T102019	
DATE	1/13/2019	TITLE RIGGING TOOL	
		COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS TO BE USED FOR THE PURPOSES OF THE PROJECT FOR WHICH IT WAS CREATED. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.	



NOTES:

1) MATERIAL: 304/316 STAINLESS STEEL

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

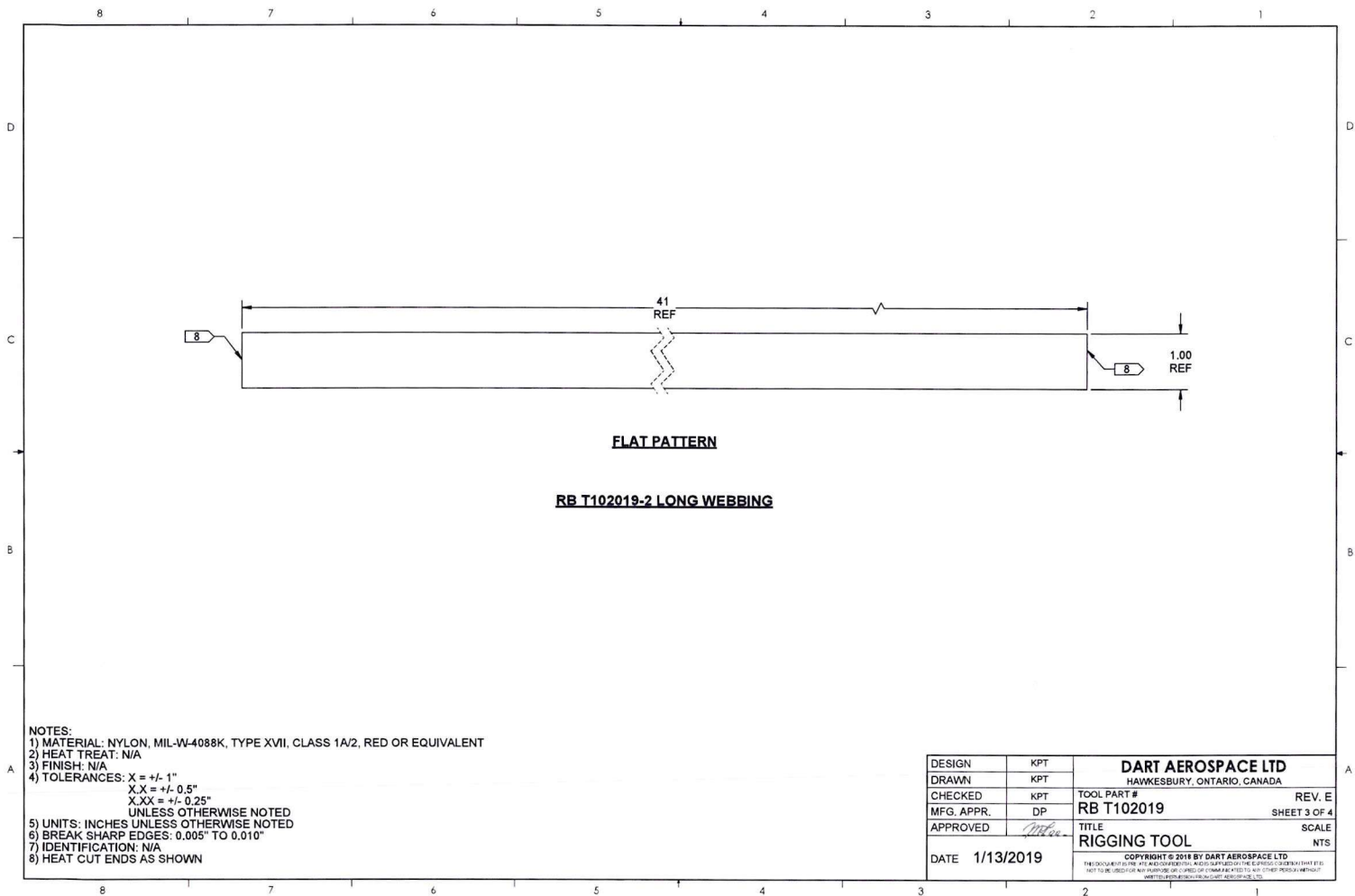
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: 0.005" TO 0.010"

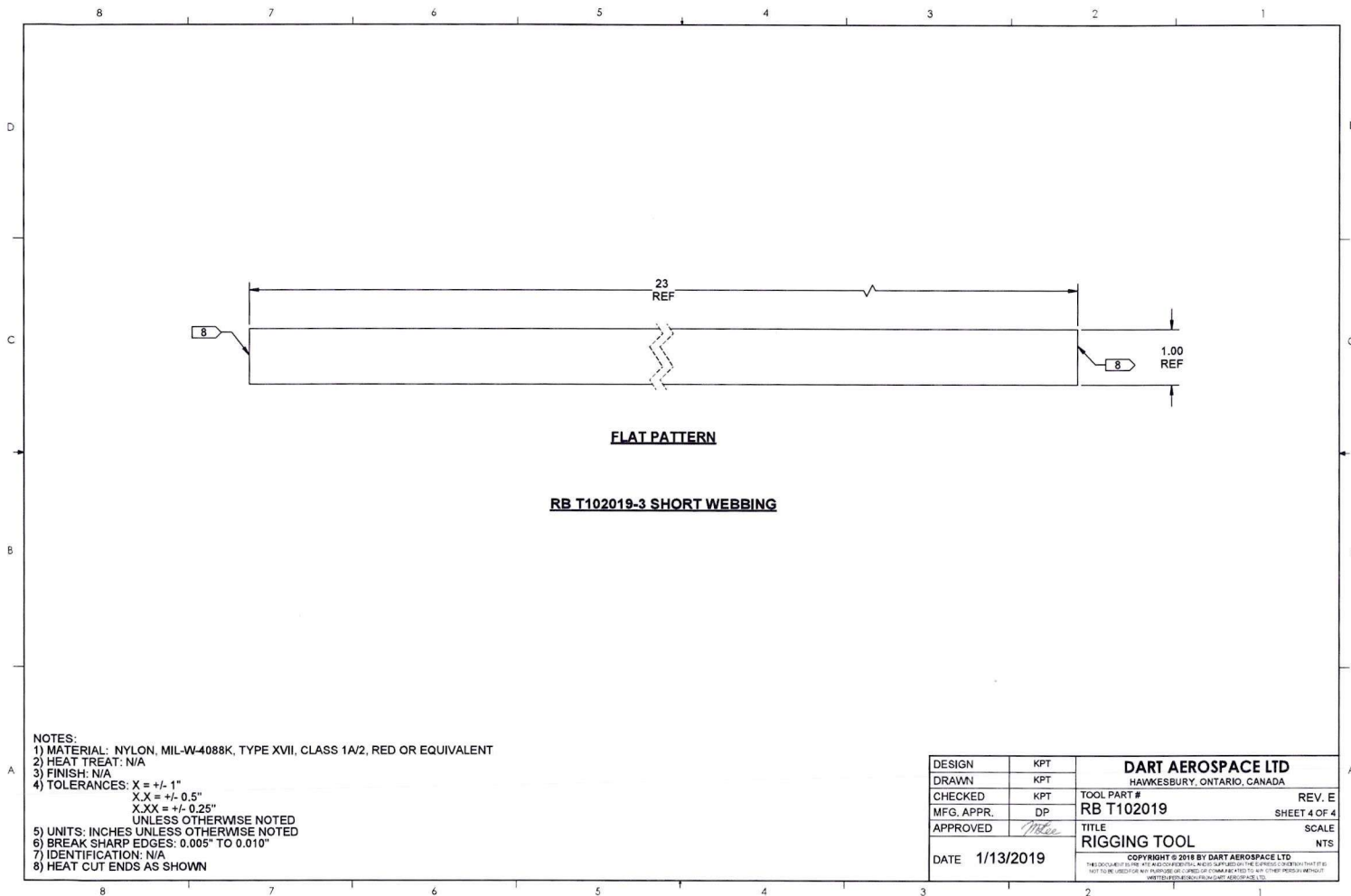
7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. E
MFG. APPR.	DP	RB T102019	SHEET 2 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DATE	1/13/2019	RIGGING TOOL	NTS
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- NOTES:
- 1) MATERIAL: NYLON, MIL-W-4088K, TYPE XVII, CLASS 1A/2, RED OR EQUIVALENT
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X = $\pm 1"$
 $XX = \pm 0.5"$
 $XXX = \pm 0.25"$
 UNLESS OTHERWISE NOTED
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: N/A
 - 8) HEAT CUT ENDS AS SHOWN

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. E
MFG. APPR.	DP	RB T102019	SHEET 3 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DATE 1/13/2019		RIGGING TOOL	NTS
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- NOTES:
- 1) MATERIAL: NYLON, MIL-W-4088K, TYPE XVII, CLASS 1A/2, RED OR EQUIVALENT
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DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. E
MFG. APPR.	DP	RB T102019	SHEET 4 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DATE	1/13/2019	RIGGING TOOL	NTS
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042389



Supplier: TUL001-VC
Tulmar Safety Systems
1123 Cameron St
Hawkesbury
ON
K6A 2B8 Canada
Phone: 613 632 1282
Fax: 613 632 2030

PO No: PO042389
PO Date: 1/24/19
Due Date: 2/7/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	189273	RB T102019P			Rigging Tool REV E	Firmed 108	JAN 31 2019	2/7/19	10 pcs	0 pcs	10 pcs	\$25.00/pcs	\$250.00
Grand Total:													\$250.00

DAS
38
9-88

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 1/24/19 11:03 AM dart.Lussier.Patrick

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8

Tel: 613-632-1282

Fax: 613-632-2030

GST R132478223

MID : XOTULSAF1123HAW

email: info@tulmar.com

Bill To:

Dart Aerospace

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7

Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street

Hawkesbury, ON K6A 1K7

Canada

Packing Slip No Page

65543

1

Ship Date

1/28/2019

Order number	Sales order date	Account number	Loc	Account manager
36784	1/25/2019	CDART100	H	Vicky Eve Lovvorn
PO number		Ship via	Shipping Terms	
042389 ✓		Pick-Up	FOB ORIGIN	
Item No.	Quantity ordered	UOM	Qty Shipped/Returned	Quantity on back order
Description				

87422-001

Tool, Rigging

10.00 ✓ EA

10.00

DA:

38

9-89

Drawing No: (Ref: RBT102019) ✓

DWG Rev: (3)

SF = 47076

Lot no.: BATCH0000000002

10.00

Certificate of Conformance

☐ See Certification Enclosed

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.
If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 225.

Authorized Inspector

Jessie Lee Frank

Date:

JAN 29 2018

